

### A Review on Nano-Silica Based Concrete

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#### Abstract

Nanomaterials are being used in concrete technology to enhance the performance and sustainability of the construction materials. In most of the previous studies, nano-silica was used as an additive for the cementitious material. It was depicted that nano-silica improves the mechanical and durability properties due to its physico-chemical reactive characteristics. Contrarily the addition of nano-silica reduces the workability of concrete and that can be diminished through adjusting the superplasticizer by maintaining the optimum quantity of water.

**Keywords:** Calcium-Silicate-Hydrate(C-S-H) gel; Physico Chemical Effect; Nano Silica; Nanotechnology

#### Introduction

Concrete is one of the essential construction material due to its significant features such as the ability to mold for any shapes, low cost and high strength, most of the ingredients are naturally available despite its concern with the environment. In the world, around 8% of carbon dioxide emitted due to the production of cement [1] which can be used to produce 20 billion metric ton of concrete approximately [2]. This huge percentage of carbon dioxide emission has become an issue of environmental concern. Day to day new ideas are being established in the construction industry in order to maintain the environmental sustainability [3]. Concrete is a composite material which comprises of the materials in a range of micrometer to the millimeter. Generally, concrete is considered to be a single unit for its fresh and hardened engineering properties, then again at micro and Nano level, it has complex characteristics along with different compositions. There has been a correlation between the strength properties and microstructure of concrete, which created the interest for the researchers in establishing the relationship. Contemporarily the construction sector is functioning on the development of the new and advanced cementitious material. Proper utilization of the materials in the cementitious system helps in enhancing the strength, durability, sustainability and also cost-effective in terms of maintenance.

On the other side, in science and technology, nanotechnology has been developing to be an advanced science for the future. Nano-engineered materials proven to be better performance than

their higher sized materials [4]. According to Drexler et al. [5] nanotechnology can be defined as “In a matter, control of the structure based on the molecule products and its by-products”. Some of the researchers defined the nanotechnology that “The understanding, manufacturing, and control of the matter into the nanometers in creating the materials for the modern properties and functions” [6]. In concrete science the term nanotechnology may be defined as the bulk properties of the concrete can be altered by controlling the material properties at the nanometer scale. The importance of nano-silica in concrete technology has been graphically elaborated in (Figure 1).

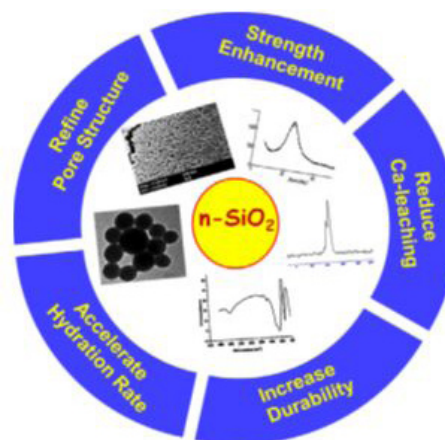


Figure 1: Importance of Nano silica in concrete technology [7,8].

By using the ultrafine substances like nano-silica as an additive in the cement based products improves the properties of hardened concrete. Both physical and chemical effects due to the

addition of nano-silica play role in producing the high-performance concrete [9]. Physically nanoparticles have the ability to fill the voids between the cement particles. Best composition of materials can produce high packing density resulting in low water demand leading towards the enhancement of strength due to its reduced porosity. Chemically nano-silica addition increases the pozzolanic reactivity when compared with the silica fume. Besides this, the hydration of cement can be speeded by the addition of nano-silica. The nano-silica in the cementitious matrix create additional C-S-H gel by the formation of reaction between  $H_2SiO_3^{2-}$  and  $Ca^{2+}$ , thus the C-S-H gel spread between the cement particle leading towards better compaction of cement particles. This additional C-S-H gel accelerates the hydration of cement [9].

In this work, the previous researches on fresh and mechanical properties of Nano-silica, which was added in percentage of cementitious material on various types of concrete have been reviewed and the conclusion remarks were drawn.

## Fresh Properties

Nano silica in concrete absorbs some part of mixing water because of its high reactivity and the high specific area which induces the reduction in workability. To increase the workability superplasticizer was added [10]. The addition of nano-silica in concrete reduces the bleeding and segregation and helps in increasing the cohesiveness of concrete. Nano silica addition requires more water to maintain its workability [11]. The addition of nano-silica in Engineered Cementitious Composite (ECC) demanded a higher percentage of superplasticiser to retain the optimum amount of water for the required workability [12]. One of the study says that nano-silica effect on the cement paste induces an instantaneous reaction between the liquid segment of cementitious and the nano-silica to form the gel with a high retention of water capacity [13]. In a self-compacting mortar, increased quantity of Nano-silica reduced the slump value [14]. In most of the studies confirm that the mineral particles having high surface area prone to the low workability that led to the higher quantity of water and admixture requirement.

## Mechanical Properties

Mohammed et al studied the compression strength of rubberized concrete by varying the nano-silica addition up to 5% and it was observed that compressive strength increased gradually due to the physico-chemical effect of nano-silica which filled the micropores of the rubberized concrete as shown in (Figure 2 (a)) [4]. In a combination with fly ash, the addition of nano-silica helps in increasing the early strength of concrete as shown in (Figure 2(b)) [10,15,16]. The C-S-H gel formation due to the pozzolanic reaction was quicker and faster when the addition of nano-silica in the cement paste, this led to the improvement in the compressive strength and flexural strength [9, 17,18]. The Nano-silica addition increased the bending strength, tensile strength, abrasion strength

[19]. Nanosilica in fiber-phenolic composite, the bending strength increased by 13% up to the addition of 3% of nano-silica and decreased for 5% addition of Nano silica [20]. Addition of nano-silica improves the Interfacial Transition Zone (ITZ) property which further helps in improvement of compression strength, flexural strength, and modulus of elasticity [21]. In rubberized roller compacted concrete, the loss of strength due to crumb rubber was mitigated by the addition of Nano-silica [22]. In sawdust-crete, sawdust particles were pre-coated by Nano-silica, which improved the compression strength by reducing the MIP (mercury intrusion porosimetry) and ITZ [23]{Mohammed, 2016 #138}. Sodium silicate demand was reduced due to the addition of nanosilica [24]. The addition of Nano-silica up to 4% had resulted in an increase in the compression strength of ECC gradually and beyond 4% it was decreased [25]. Up to 15 MPa strength of solid bricks can be produced by utilizing Nano-silica in rubberized concrete [26].

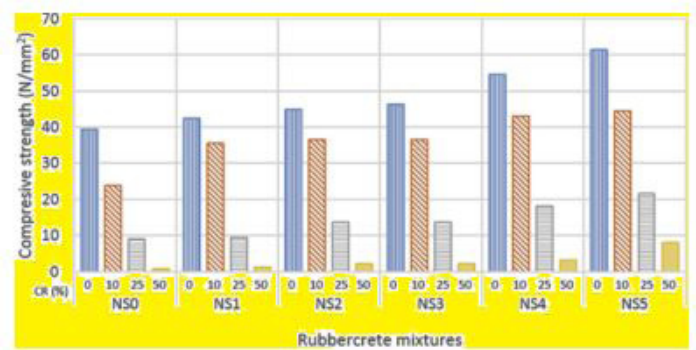


Figure 2(a): Effect of compression strength of nano-silica in combination with crumb rubber concrete [4].

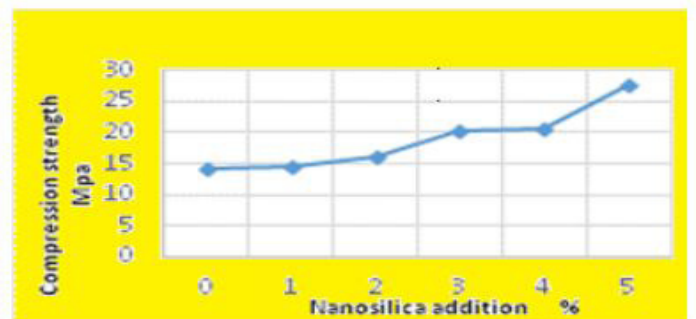


Figure 2(b): Effect of compression strength of nano-silica in self-compacting mortar.

Figure 2: Effect of nano-silica on compression strength of rubberized concrete.

## Durability Properties

The durability in terms of sulphuric acid attack was investigated and compared with micro and nano-silica, it was found that the effect of inclusion of 7% of micro silica was equivalent 2% of

Nano silica [27]. In sugarcane bagasse, ash mortar with nano-silica improved durability performance in terms of chloride ingress, better electrical resistivity, improved pore structure [28]. Nano silica played a better role in the reduction of water absorption and chloride penetration [29]. The addition of Nano-silica reduced the thermal conductivity and sorptivity [30]. The extension of cracks was prevented when exposed to the elevated temperature due to the inclusion of nano-silica [31]. Nano-silica enhanced the corrosion resistance due to its binding nature with  $\text{Ca}(\text{OH})_2$  in Portland cement [32]. A significant reduction in plastic shrinkage was observed for the Nano-silica based cement mortar [33].

## Conclusion and Remarks

Using nanomaterial such as nano-silica in concrete improves the hardened properties, durability characteristics and contrarily reduces the workability which can be adjusted by adding the superplasticizer. Thus, by using nanotechnology in the construction industry can produce high-performance concrete for the future engineering structures. Hence the nanotechnology proved to be an advanced technology in the concrete domain.

## Future scope

Maximum researchers worked on nano-silica have been limited to the fresh and mechanical properties of conventional concrete. More research needs to work on other types of concrete such as geopolymer, ECC, rubbercrete. Furthermore, research to be carried out on dynamic and durability properties of Nano-silica modified concrete. In addition to Nano-silica, nanotechnology can be extended for various other nano-materials.

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